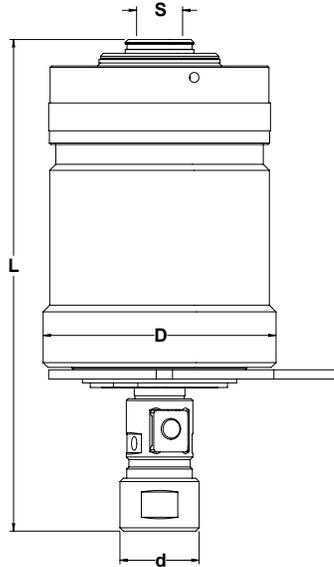


# High production self-reversing tapping attachments with high-speed reverse and pre-selective torque control



- for high production tapping on drill press, and milling machines.
- unique design for improved concentricity.
- Rubber Flex collet spindle. Only two collets required to cover the full tap capacity.
- reduced cycle time thanks to 1.75 to 1 reverse speed
- less tap breakage due to pre-selective torque control with heavy duty ball clutch
- easy adaptation with multiple interchangeable arbors

**How to Order**

Please select the tapping attachment (A) and arbor (C) to fit your application. Choose an arbor to fit the thread or taper mount of the tapping attachment, with Morse Taper, R8 or straight shank to fit your machine. Please order rubber flex collets and torque bars separately.

**Dimensions**

Model	D	d	Self-feed	Weight kg
Rx II 30	53	19	3	0.8
Rx II 50	80	27	5	2.0
Rx II 70	88	37	7	3.0

(A) Model	Capacity (steel)	Collets Rubber Flex Order Code (Shank Ø)	Mount S (Internal Taper or Thread)	Order code	L	Max. RPM
Rx II 30	M1.4-M7 #0 - 1/4"	21600 (2.5-4.5) 21700 (4.5-6.5)	#6 Jacobs Taper	<b>11406</b>	116	2000
			DIN B16 Taper	<b>11416</b>		
			#33 Jacobs Taper	<b>11433</b>		
			1/2"-20 Thread	<b>11450</b>		
Rx II 50	M3-M12 #6 - 1/2"	22100 (3.5-6.5) 22200 (6.5-10.0)	#6 Jacobs Taper	<b>116006</b>	169	1500
			DIN B16 Taper	<b>116016</b>		
			#33 Jacobs Taper	<b>116033</b>		
			7/8"-20 Thread	<b>116087</b>		
Rx II 70	M5-M18 #10 - 3/4"	24100 (4.5-10) 24500 (9.0-15.0)	#3 Jacobs Taper	<b>11803</b>	164	1200
			7/8"-20 Thread	<b>11887</b>	182	

**Note:** When using Roll Form Taps the tool's capacity must be reduced by 25%. All dimensions are shown in mm. 25.4mm = 1".

**RF Rubber Flex Collets**

Tapping Head Capacity	RF Collet Order code	Clamping Capacity (mm)	Tap Capacity Metric Sizes (DIN 371, 374)	Tap Capacity Inch Sizes
M1.4-M7 #0-1/4"	<b>21600</b>	2.5-4.5	M1.6-M4	#0-#8
	<b>21700</b>	4.5-6.5	M4-M6	#10-1/4"
M3-M12 #6-1/2"	<b>22100</b>	3.5-6.5	M3-M6	#0-1/4"
	<b>22200</b>	6.5-10.0	M7-M12	5/16"-1/2"
M5-M18 #10-3/4"	<b>24100</b>	4.5-10	M4-M12	#10-1/2"
	<b>24500</b>	9.0-15.0	M10-M18	1/2"-3/4"



RF Multi-range Collets



Arbors



Torque Bar