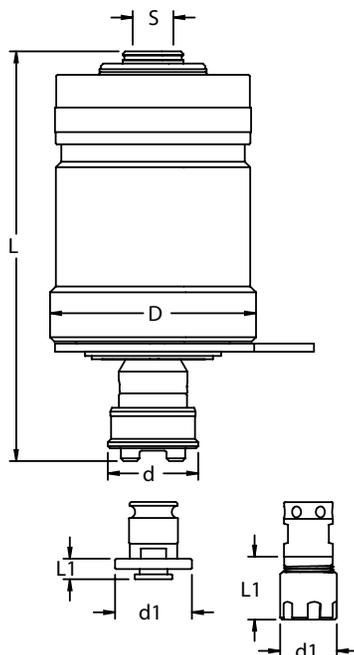


Self-reversing tapping attachment for drilling and tapping with high-speed reverse, pre-selective torque control and quick change



- for tapping and drilling
- great for combination drill-tap cutting tools.
- unique design for improved concentricity
- quick change for rapidly changing the cutting tool
- reduced cycle time when tapping thanks to 1.75 to 1 reverse speed
- less tap breakage due to pre-selective torque control
- adjustable self-feed and hard start for accurate depth control

How to Order

Please select the tapping attachment (A) and arbor (C) to fit your application. Choose an arbor to fit the thread or taper mount of the tapping attachment, with Morse Taper, R8 or straight shank to fit your machine. Please order quick change adapters and collets separately. Please order torque bars separately.

Dimensions

Model	D mm	d mm	Self-feed mm T	Weight kg
Drill-n-Tap 50	80	35	2-5	2.0

Model	Tap Capacity (steel)	Adapter Size	Mount S (Internal Taper or Thread)	Order code	L	Max. RPM
Drill-n-Tap 50	M3-M12 #6 - 1/2"	NR. 1	#6 Jacobs Taper	016006	159	1500
			DIN B16 Taper	016016		
			#33 Jacobs Taper	016033		
			7/8"-20 Thread	016087	154	

Note: When using Roll Form Taps the tool's capacity must be reduced by 25%. All dimensions are shown in mm. 25.4mm = 1".



Description	d1	L1
Nr. 1, P Type Tap Adapters	30	7



Order code	Adapter size	Collets Used	Clamping Ø	d1	L1
8208216	Nr. 1	ER16 (Mini nut)	2.5-10	22	24-27
8218220		ER20 (Mini nut)	2.5-13	28	35-38
8118220N		ER20 (Standard nut)	2.5-13	34	35-38

For tapping, the P type tap adapters may be used. Please order separately by tap size. See Pages 40-41.

The ER16 and ER20 quick change adapters use ER collets. They can be used together with ERGB (square drive collets) for tapping and with standard collets for holding center drills and drills. Please order separately.

